### **Autonics**

# INDUCTIVE PROXIMITY SENSOR **PFI SERIES**



Thank you very much for selecting Autonics products. For your safety, please read the following before using.

## Caution for your safety

\*Please keep these instructions and review them before using this unit.

\*Please observe the cautions that follow;

**Warning** Serious injury may result if instructions are not followed.

Product may be damaged, or injury may result if instructions are not

\*The following is an explanation of the symbols used in the operation manual Acaution: Injury or danger may occur under special conditions.

## **⚠** Warning

1. In case of using this unit with machineries (Nuclear power control, medical equipment, vehicle, train, airplane, combustion apparatus, entertainment or safety device etc), it requires installing fail-safe device, or contact us for information on type required.

It may result in serious damage, fire or human injury.

### 

1. Do not use this unit in place where there is flammable, explosive gas, chemical or strong alkalis, acids.

It may cause a fire or explosion.

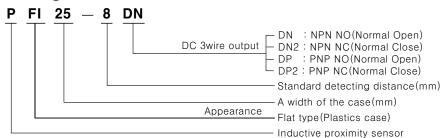
2. Do not impact on this unit.

It may result in malfunction or damage to the product.

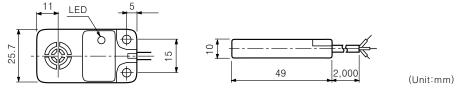
3. Do not apply AC power and observe specification rating.

It may result in serious damage to the product.

### Ordering information



#### Dimensions



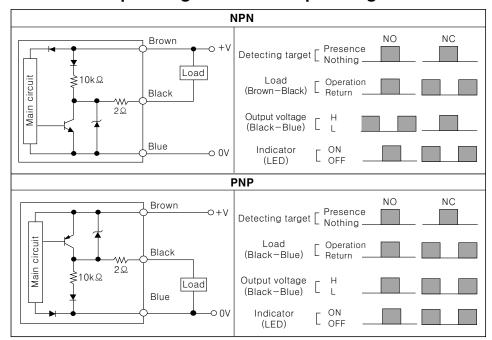
\*The above specification are changeable without notice anytime.

### Specifications

Connections

Model	PFI25-8DN	PFI25-8DP
Wodel	PFI25-8DN2	PFI25-8DP2
Detecting distance	8mm ±10%	
Hysteresis	Max. 10% of detecting distance□	
Standard detecting target	25×25×1mm(Iron)□	
Setting distance	0 to 5.6mm	
Power supply (Operating voltage)	12-24VDC (10-30VDC)	
Power consumption	Max. 10mAD	
Response frequency	200Hz	
Residual voltage	Max. 1.5V□	
Affection by Temp.	±10% Max. of detecting distance at +20℃	
Arrection by remp.	within temperature range of -25 to +70°C	
Control output	200mA	
Insulation resistance	50MΩ Min(at 500VDC)	
Dielectric strength	1500VAC 50/60Hz for 1 minute	
Vibration	1mm amplitude at frequency of 10 to 55Hz	
	in each of X, Y, Z directions for 2 hours	
Shock	500m/s² (50G) in X, Y, Z directions for 3 times	
Indicator	Operating indicator: Red LED	
Ambient temperature	-25 to +70℃(at non-freezing status)□	
Storage temperature	-30 to +80℃(at non-freezing status)	
Ambient humidity	35 to 95%RH	
Protection circuit	Reverse polarity protection, Surge protection circuit, Overload & Short-circuit protection	
Protection	IP67 (IEC specification)	
Weight	Approx. 80g	

### Control output diagram & Load operating

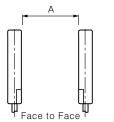


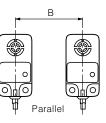
# PA10-U

\*Also PA12 series can be used with this sensor. PA10-U

### ■ Mutual-interference & Influence by surrounding metals

When plural proximity sensors are mounted in a close row, malfunction of sensor may be caused due to mutual interference. Therefore, be sure to provide a minimum distance between the two sensors, as below charts

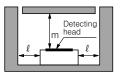




	(Unit:mm)
Model Item	PFI25
Α	100
В	80

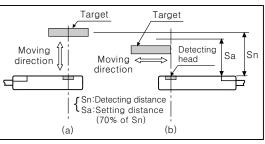
OInfluence by surrounding metals

When sensors are mounted on metallic panel, it must be prevented sensors from being affected by any metallic object except target, therefore, be sure to provide a minimum as below chart.



(Unit-min
odel PFI25
5
15

### Setting distance



- Detecting distance can be changed by the shape, size or material of the target. Therefore please check the detecting distance like (a), then pass the target within range of setting distance(Sa).
- Setting distance(Sa)
- = Detecting distance(Sn) × 70%
- Ex)PFI25-8DN(See ordering infomation) Detecting distance(Sa)  $= 8 \text{mm} \times 0.7 = 5.6 \text{mm}$

# Caution for using

- 1. This equipment shall not be used outdoors or beyond specified temperature range.
- 2. Do not load over than tensile strength of cord. (\$\phi 4:30N \text{ max.}, \$\phi 5:50N \text{ max.})
- 3. Do not use the same conduit with cord of this unit and electric power line or power line. Also avoid the same connection.
- 4. Tighten strength of installing bolts should be under 15kgf cm.
- 5. Please check the voltage changes of power source in order not to excess rating power input.
- 6. Do not use this unit during transient time (80ms) after apply power
- 7. It might result in damage to this product, if use automatic transformer So please use insulated transformer.
- 8. Please make wire short as much as possible in order to avoid noise.
- 9. Be sure to cable as indicated specification on this product. If use wrong cable or bended cable, it shall not maintain the water- proof.
- 10. It is possible to extend cable with over 0.3mm<sup>2</sup> and max, 200m.
- 11. If the target is plated, the operating distance can be changed by the plating material.
- 12. It may result in malfunction by metal particle on product.
- 13. If there are machines (DC type bulb etc), which occurs big surge around this unit, please install the Varistor or absorber to source of surge, even though there is built-in surge absorber in this
- 14. If connect the load with big inrush current(DC type bulb) to this unit, the big inrush current will flow due to the initial resistance is low.
  - If the current flows, the resistance of load will be bigger, then it will return to standard current. In this case, proximity sensor might be damaged by inrush current. If you use DC type bulb, please connect extra relay or resistance in order to protect proximity sensor from.
- 15. If make a transceiver close to proximity sensor or wire connection, it may cause malfunction.

### \*It may cause malfunction if above instructions are not followed.

## Main products

- COUNTER
- TIMER
- TEMPERATURE CONTROLLER
- PANEL METER
- TACHOMETER/LINE SPEED METER/ PULSE METER
- DISPLAY UNIT
- PROXIMITY SENSOR
- PHOTOELECTRIC SENSOR
- FIBER OPTIC SENSOR
- PRESSURE SENSOR
- ROTARY ENCODER
- SENSOR CONTROLLER
- POWER CONTROLLER
- STEPPING MOTOR & DRIVER & CONTROLLER

## Autonics Corporation http://www.autonics.net

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