Do-more H2 Series PLC System Specifications

General Specifications

General Specifications		
Operating Temperature	32°F to 131°F (0°C to 55°C)	
Storage Temperature	-4°F to 158°F (-20°C to 70°C)	
Ambient Humidity	30% to 95% relative humidity (non-condensing)	
Environmental Air	No corrosive gases	
Vibration	MIL STD 810C, Method 514.2 IEC60068-2-6 JIS C60068-2-6 (Sine wave vibration test)	
Shock	MIL STD 810C, Method 516.2 IEC60068-2-27 JIS C60068-2-27	
Noise Immunity	NEMA ICS3-304	
Agency Approvals	UL508 (File No. E157382, E316037) CE (EN61131-2)	

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Company Information

Systems Overview

Specifications

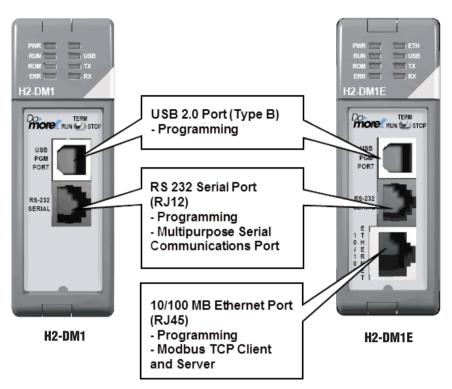


H2-DM1



H2-DM1E <--->

			Progra Contro
Feature	H2-DM1	H2-DM1E	
Total Memory (bytes)	262,144 b	ytes	Field I/
Ladder Memory (instruction words)	65,536 instructi		
V-Memory (words)	Configurable up to 65536 (4096 default)		Softwa
Non-volatile V Memory (words)	Configurable up to 65536 (4096 default)		C-mor
D-memory (DWORDs)	Configurable up to 655	36 (4096 default)	other h
Non-volatile D Memory (DWORDs)	Configurable up to 6550		Drives
R-memory (REAL DWORDS)	Configurable up to 6550		Drives
Non-volatile R Memory (REAL DWORDs)	Configurable up to 6550		Soft
Boolean execution/K	50 uSec Yes		Starter
Stage Programming Number of Stages	128 per Program code-block; number of cod		Motors
Handheld Programmer	No	e-blocks configurable to memory limit	Gearb
Programming Software for Windows	FREE Do-more	Designer	Steppe
		USB, RS-232,	Servos
Built-In communications ports	USB, RS-232	Ethernet (10/100 Base-T)	Motor
Program Memory	Flash RO	M	Contro
Total I/O points available	X, Y, each configurable up to 65536 (2048 c	default); WX, WY (analog in/out) each	Proxim
	configurable up to 655 256	SO (200 DEIBUIL)	Senso
Local I/O points available Ethernet Remote I/O Discrete points	250		DELL
	32,768		Photo Senso
Ethernet Remote I/O Analog I/O Channels Max Number of Ethernet slaves per Channel	32,700		
Max Number of Ethernet Staves per Chaimer I/O points per Remote Channel			Limit Switch
Discrete I/O Module Point Density	32,768		
<u> </u>	4/8/12/16/32		Encod
Slots per Base	3/4/6/9	·	Curren
Number of instructions available	>160	>170	Senso
Control relays	Configurable up to 65536 (2048 default)		Pressu
Special relays (system defined)	1024		Senso
Special registers (system defined)	512		Tempe
Timers	Configurable up to 65536 (256 default)		Senso
Counters	Configurable up to 655		Pushb
System Date/Time structures	8		Lights
User Date/Time structures	Configurable up to 655		<u></u>
ASCII String/Byte buffer structures	Configurable up to memor	y limit (192 default)	Proces
Modbus Client memory	Yes, configurable up to memory limit, defaul input registers, 2048 h		Relays
DL Classic Client memory	Up to memory limit, default 512		Co
Immediate I/O	No		Comm
Interrupt input (hardware / timed)	No		Termin
Subroutines	Program and Task code-block	ks, up to memory illillit	Blocks Wiring
Drum Timers	Yes, up to mem	nory limit	`
Table Instructions	Yes	The state of the s	Power
Loops	FOR/NEXT, WHILE/WEND, I		Circuit
Math	>60 operators and functions: Integer, Float Logical, Bitwise	e, Timing	Protec
ASCII	Yes, IN/OUT, Serial, Ethernet TCP and L		Enclos
PID Loop Control, Built In	Yes, configurable to memo	ry limit (over 2,000)	Tools
Time of Day Clock/Calendar	Yes		10015
Run Time Edits	Yes		Pneum
Supports True Force	Yes		
Internal Diagnostics	Yes		Appen
Password security	Multi-user, credentialed, se		Produc
System error log	Yes		Index
User error log	Yes		Part #
Battery backup	Yes (Battery in	ncluded)	Index



LED Status Indicators



H2-DM1



H2-DM1E

LED Indicators				
Indicator	Indicator Status Description			
PWR	Green	Base Power ON		
FWN	Yellow	Low Battery		
RUN	Green	CPU is in RUN Mode		
אוטח	Yellow	Forces are Active		
ROM	Yellow	CPU is updating Non-volatile Memory		
ERR	Red	CPU Fatal Error		
ETH	Green	Ethernet Link Good		
L 1111	Yellow	Ethernet Activity		
USB	Green	USB Receive Activity		
035	Yellow	USB Transmit Activity		
TX	Green	RS-232 Transmit Activity		
RX	Green	RS-232 Receive Activity		

PLC Mode Switch



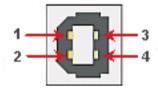
Mode Switch Functions		
Mode Switch Position	CPU Action	
RUN (Run Program)	CPU is forced into RUN Mode if no errors are encountered.	
TERM (Terminal)	RUN, PROGRAM and DEBUG modes are available. In this mode, the mode of operation can be changed through the Programming Software.	
STOP (Stop Program)	CPU is forced into STOP Mode.	

Communication Ports

USB Port

Used exclusively for programming and monitoring via a PC running Do-more Designer.

USB Port Specifications		
Description	Standard USB 2.0 Slave input for programming and online monitoring, with built-in surge protection. Not compatible with older full speed USB devices.	
Cables	USB Type A to USB Type B:	
(ADC part #)	USB-CBL-AB3 (3 ft.)	
	USB-CBL-AB6 (6 ft.)	
	USB-CBL-AB10 (10 ft.)	
	USB-CBL-AB15 (15 ft.)	



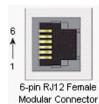
Pin	Description	
1	5V	Bus Voltage Sense
2	D-	Data -
3	D+	Data +
4	0V	Ground

RS-232 Port

RJ-12 style connector used for:

- Connection to a PC running Do-more Designer
- Modbus RTU Master connections
- Modbus RTU Slave connections
- ASCII Incoming and Outgoing communications
- Custom Protocol Incoming and Outgoing communications

Description	Non-isolated, full duplex RS-232 DTE port used for programming, online
Description	monitoring or can connect the CPU as a Modbus RTU or ASCII master or
	slave to a peripheral device. Includes ESD and built-in surge protection.
Baud Rates	1200, 2400, 4800, 9600, 19200, 38400, 57600, and 115200
+5V Cable Power	220 mA maximum at 5V, +/- 5%. Reverse polarity and overload protected.
Source	
Maximum Output	3 KΩ, 1,000 pf
Load (TXD/RTS)	
Minimum Output	+/-5V
Voltage Swing	
Output Short Circuit	+/-15 mA
Protection	
Cable Options	D2-DSCBL
(ADC part #)	FA-CABKIT
	FA-ISOCON for converting RS-232 to isolated RS-422/485



Pin	Description	
1	0V	Power (-) connection (GND)
2	5V	Power (+) connection (220 mA max.)
3	RXD	Receive Data (RS-232)
4	TXD	Transmit Data (RS-232)
5	RTS	Request to Send (RS-232)
6	CTS	Clear to Send (RS-232)

For a list of protocols supported by each port, please refer to the Communications topic of the Do-more H2 Series PLC Overview in this section.

Company Information

Systems Overview

Programmable

Field I/O

Software

C-more & other HMI

Drives

Soft Starters

Motors & Gearbox

Steppers/ Servos

Motor Controls

Proximity

Photo Sensors

Limit Switches

Encoders
Current

Sensors
Pressure
Sensors

Temperature

Pushbuttons/ Lights

Process

Relays/ Timers

Comm.

Terminal Blocks & Wiring

Power

Circuit Protection

Enclosures

Tools

Pneumatics Appendix

Product Index

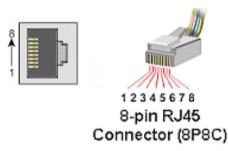
Part #

Index

Ethernet Port

RJ-45 style connector used for:

- Connection to a PC running Do-more Designer
- Modbus TCP Client connections (Modbus requests sent from the CPU)
- Modbus TCP Server connections (Modbus requests received by the CPU)



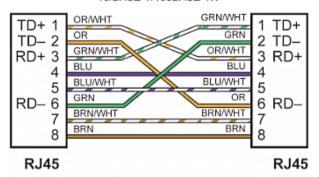
Ethernet Port Specifications		
Description	Standard transformer isolated Ethernet port with built-in surge protection for programming, online monitoring and Modbus/TCP client/server connections (fixed IP or DHCP).	
Transfer Rate	10/100 Mbps	
Cables	Use a Patch (straight through) cable when a switch or hub is used. Use a Crossover cable when a switch or hub is not used.	

Patch (Straight-through) Cable

OR/WHT OR/WHT TD+ 1 TD+ OR OR TD-2 2 TD-GRN/WHT GRN/WHT RD+ 3 3 RD+ BLU BLU 4 BLU/WHT BLU/WHT 5 GRN GRN RD- 6 6 RD-BRN/WHT BRN BRN 8 8 RJ45 **RJ45**

Crossover Cable

10/BASE-T/100BASE-TX



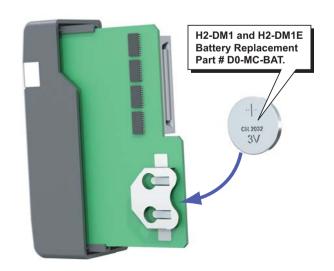
For a list of protocols supported by each port, please refer to the Communications topic of the Do-more H2 Series PLC Overview in this section.

Battery Specifications

A battery is included with the Do-more CPU and is used to retain the Time and Date along with any Tagname values that are set up as retentive. It is recommended that the battery be replaced once every five years or when one year of cumulative OFF time has been exceeded.

Up to two hours is allowed to change out a battery without loss of data.

Battery	
D0-MC-BAT	Coin type, 3.0V Lithium battery, number CR2032



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Do-more H2 Series PLC Overview

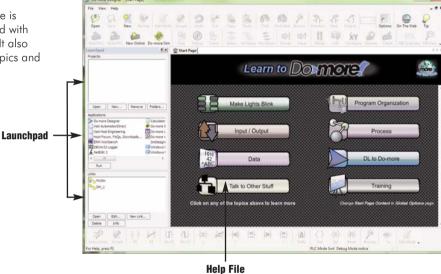
Do-more Designer (Part No. DM-PGMSW)

Do-more Designer is the full-featured programming software for the Do-more PLC series. Do-more Designer is a free download from Automation direct.com. A CD-ROM version is also available for purchase.

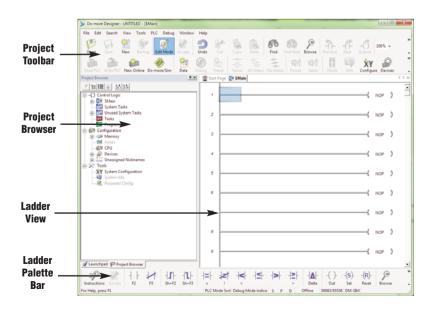


Start Page

When the software is started, the Start Page is displayed. This page contains a Launchpad with Projects, Applications and Links windows. It also contains shortcuts to important help file topics and the Do-more Simulator.



Shortcuts



Main Programming Window

The Main Programming Window is displayed when a new program is started or an existing program is opened. It is divided into Menus, Toolbars, and Windows that work together to make project development as simple as possible.

e38-6 1 - 8 0 0 - 6 3 3 - 0 4 0 5 **Programmable Controllers**